



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7611

Job Sheet 183919



Part No: 647.7611

Job Qty: 4 ea

Part Name: Lower Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/28/18

Job Tracking No:

Due Date: 10/12/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV N/C SHEETS 1,3 IPP REV: A NEW ISSUE 15/08/05 JFS VERIFIED BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Machining-1		<i>KT 2018-10-02</i>
100	Bandsaw	4 pcs	10/12/18	10/12/18	0.00	0.18	Bandsaw1		<i>KT 2018-10-02</i>
110	CNC Vertical Machining	4 pcs	10/12/18	10/12/18	0.51	6.03	HAAS1-1		<i>KT 2018-10-02</i>
120	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC1		<i>KT 2018-10-02</i>
130	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC8 Machining-1		<i>KT 2018-10-02</i>
140	Outsource	4 pcs	10/12/18	10/12/18			ATG001-VC	<i>PO: 41274</i>	<i>2018-10-07</i>
150	Packaging	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging2		<i>OCT 09 2018</i>
155	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5		<i>NOV 05 2018</i>
180	Packaging	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-1	<i>QCL057A</i>	<i>NOV 09 2018</i>
190	QC21-SA	4 Ea	10/12/18	10/12/18	0.00	0.00	QC21		<i>NOV 09 2018</i>

Part Op 100 - Cut Blank at 16.800"

Descriptions: 110 - 1-Machine per folio FB406

120 - Inspect on CMM as per folio CMMA010.

140 - Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.7600

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

DAS
21
9-28

NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6B6.000X1.000	7075-T6 Bar 6.000" X 1.000"	5.6000 ft (1.4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6B6.000X1.000	6	0	0

M7075T6 B1.000 x 7.000

Solt360 = 4X

240
68
JUL 1968

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lower Deflector	0.125inches + 0.010 - 0.000	0.135 0.000		
2	Lower Deflector	45.000Degrees ± 0.500	45.500 44.500	Angle	
3	Lower Deflector	0.177inches + 0.005 - 0.001	0.182 0.176	Diameter	
4	Lower Deflector	0.188inches + 0.005 - 0.001	0.193 0.187	Diameter	
5	Lower Deflector	0.201inches + 0.005 - 0.001	0.206 0.200	Diameter	
6	Lower Deflector	0.488inches ± 0.010	0.498 0.478		
7	Lower Deflector	1.000inches ± 0.010	1.010 0.990		
8	Lower Deflector	5.970inches ± 0.010	5.980 5.960		
9	Lower Deflector	10.433inches ± 0.010	10.443 10.423		
10	Lower Deflector	11.075inches ± 0.010	11.085 11.065		
11	Lower Deflector	11.449inches ± 0.010	11.459 11.439		
12	Lower Deflector	11.569inches ± 0.010	11.579 11.559		
13	Lower Deflector	10.213inches ± 0.010	10.223 10.203		
14	Lower Deflector	7.289inches ± 0.010	7.299 7.279		
15	Lower Deflector	5.985inches ± 0.010	5.995 5.975		
16	Lower Deflector	3.785inches ± 0.010	3.795 3.775		
17	Lower Deflector	1.585inches ± 0.010	1.595 1.575		
18	Lower Deflector	0.375inches ± 0.010	0.385 0.365		
19	Lower Deflector	0.376inches + 0.002 - 0.000	0.378 0.376		
20	Lower Deflector	0.560inches ± 0.010	0.570 0.550		
21	Lower Deflector	0.920inches ± 0.010	0.930 0.910		
22	Lower Deflector	0.250inches ± 0.010	0.260 0.240	Radius	

Plex 9/28/18 1:14 PM dart.leroux.jason



Container No: S115131



Part: 647.7611

Job No: 183919

Serial No/Batch: S115131

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/02/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041274**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041274
PO Date: 10/9/18
Due Date: 11/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183919	647.7611	Lower Deflector Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7600	Firmed	-	11/25/18	4 pcs	0 pcs	4 pcs	\$14.59/pcs	\$58.36
	181390			Firmed	-	11/25/18	46 pcs	0 pcs	46 pcs	\$14.59/pcs	\$671.14
Sub Total:							50	0	50		\$729.50

2	181394	647.7810	Bracket A Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	-	11/25/18	40 pcs	0 pcs	40 pcs	\$17.04/pcs	\$681.60
3	175868	RBW6205G09132-3G-1	Base -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	11/25/18	6 pcs	0 pcs	6 pcs	\$42.54/pcs	\$255.24

2000



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PURCHASE ORDER **PO041274**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	178661	RBW6205G09132-3G-3	Block -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	11/25/18	9 pcs	0 pcs	9 pcs	\$14.54/pcs	\$130.86
Grand Total:											\$1,797.20

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/14/18 8:07 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916495

Date: 15-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: 647.7611 Lower Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 23948	Rev: NC PO: PO041274 Line: 1	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>15/11/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

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